G line

YOUR HEAVY-DUTY COMPANION

GMP
WE KNOW-HOW

G line

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visit the website
gmp-ironers.com

A laundry that runs like a clockwork: an efficient and well-organized flow, moving quickly and structured to ensure maximum hygiene.

The ironing phase represents the last, crucial laundry step that finally shows how carefully the previous processes have been carried out.

Once humidity and wrinkles have gone, it is the perfectly ironed sheet that tells us how much care and attention we have dedicated to the processing.

G line offers the most valuable flatwork ironer for a profitable laundry business, a crucial piece of equipment that enables swift operations, all the while guaranteeing impeccable ironing outcomes.
The secret? A wide contact angle between the linen and the heated surface, a perfectly controlled power, and last but not least, an accurate design of the parts involved in the ironing.

GUARANTEED PERFORMANCE

G line represents the optimal ironing solution for laundries with a strong emphasis on maximizing productivity. With a selection of 8 distinct models of cylinder heated ironers, 3 types of heating sources to choose from, and numerous customization options, G line empowers your business to thrive through greater efficiency, exemplary performance and heightened profitability.

Oversized components and high-quality materials are at the base of G line's strong construction, granting smooth and trouble-free operation over the years.

With G line, the decision about pre-drying is up to you: ironing straight out of high-spin washer extractor for an excellent stiff finish on your tablecloths, or pre-drying and going fast on bedsheets (up to 10 m/min on larger model): it just depends on your needs!

SMALL BUSINESS LOOKING FOR A DRYING IRONER?
G 14.25 IS THE ANSWER

OUTSTANDING FINISH,
SUPER PERFORMANCE
& AFFORDABLE INVESTMENT.

A TRUE DRYING IRONER

G14.25 irons and dries in one single passage single-layer textiles straight out from the high-spin washer extractor (1000 rpm; 50% residual moisture). Processing time is significantly reduced, bringing further saving on utilities and labour.

EXTRA-WIDE CONTACT SURFACE FOR SUPER PERFORMANCE

G14.25 features a 35% wider contact surface between the linen and the roller compared to similar models on the market. This boosts the productivity up to 25 kg/h, resulting in 20 tons of ironed linen more every year! (250 working days, 8 hours/day shifts).

IRONING KING-SIZE WITH EXCELLENT FINISH

Although G14.25 "only" features a roller width of 1.45 mt, it can process almost any kind of linen, up to the king size bed sheets. This model grants an excellent finish on any fabric type, including the delicate or difficult to treat ones, such as linen, tablecloths with embroideries or made of composite fabrics (like polyester on one side and cotton on the other) as well as duvet covers.

EFFICIENT TEMPERATURE CONTROL, LOW CONSUMPTION

Thanks to the extremely precise temperature control achieved, heating power needed for electrically heated version is just below 14 kW, while gas heated version only needs 1,05 kg/h of LPG for the same performances.

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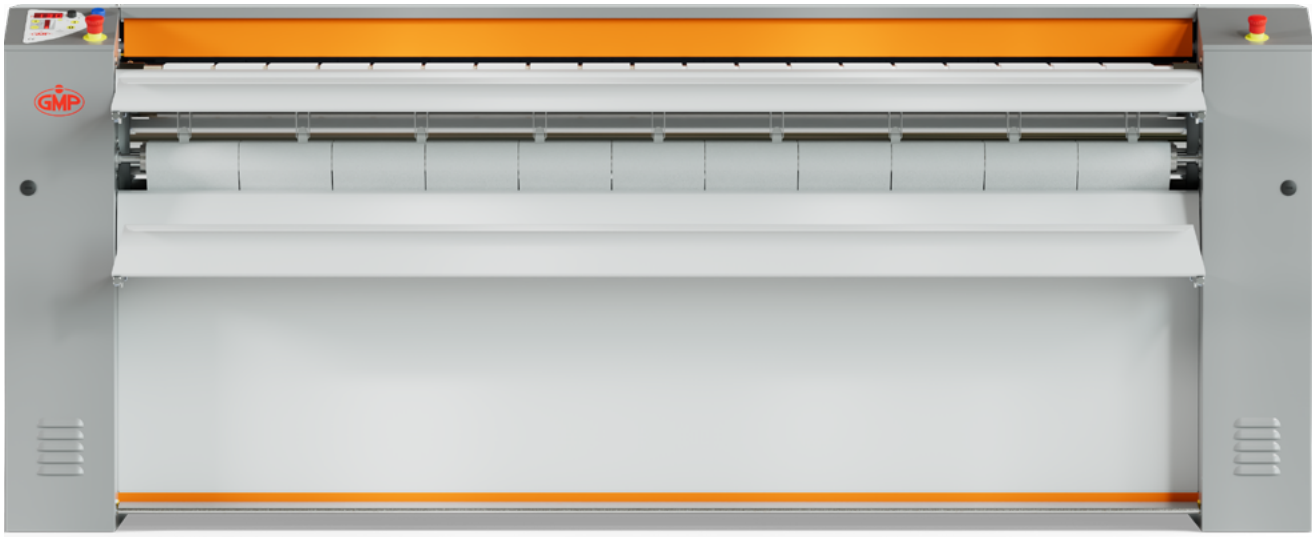

UNMATCHED FINISH

G line delivers an extremely high-quality ironing finish thanks to a specifically developed pressure roller. GMP solution allows treating a wide variety of fabrics: it guarantees at same time the pressure needed to obtain a perfectly smooth result, and a delicate treatment of the sensitive fabrics such as silk, satin and embroidered textiles. Ideal to treat also composite table linen (ex. polyester on one side and cotton on the other). Meta Aramid detaching linen ribbons sewed with Meta-Aramid wire leave no marks on the linen and are extremely resistant to wear and tear.

GEMINI TEMPERATURE CONTROL

The best and most accurate temperature control system available, with 2 sensors monitoring the temperature across the whole ironing surface.
GMP exclusive system avoids fluctuation, automatically cutting off the heating when unbalances or limit temperatures are detected by the sensors. Concrete benefits:
Protects textiles and ironing belts: no scorching.
Avoids waste of energy.

MAINTENANCE-FREE ROLLERS

Instead of padding belts draft rollers with rubber, GMP has opted for installing padding-free rollers. The knurling process on the rollers metal surface replaces the rubber function, granting the grip necessary for a homogeneous belts traction. At same time, GMP solution eliminates ironer downtime due to sudden rubber peeling and with it one of the most frequent maintenance operations on a drying ironer.

PATENTED TITANIUM-STEEL VENTURI BURNER

Gas heated models use a very efficient Venturi burner, which has been entirely developed by GMP for the specific use on a flatwork ironer (patented solution), offering an extremely precise temperature control. GMP solution is easy to install and service, and extremely reliable.

FOOT PEDAL

Stops the roller rotation and leave your hands free to adjust the linen in the feeding process.

MIRROR POLISHED CYLINDER

GMP uses prime quality seamless cylinders, which are completely processed inside GMP factory for the best quality control over the heart of the ironer. Mirror polishing is carried out with a particular care to obtain a perfectly smooth surface for best ironing results.

STEAM EXTRACTION: SKS SYSTEM (G.50)

A specially designed, extra-wide suction hood efficiently collects the steam flow generated during the ironing process and conveys it into the extraction piping:

- No heat dispersion: because of its special design, the hood will extract only the humidity (steam) without affecting the temperature of the cylinder, eliminating heat dispersions and thus saving on energy costs.
- Shorter drying times: thanks to the extra-wide extraction surface, water will evaporate very quickly from the linen and the belts, allowing working at higher ironing speed.
- Extremely silent.

USER FRIENDLY CONTROL PANEL

Large, simple and extremely easy to understand.
Be free to set the ideal ironing speed and temperature for a wide variety of fabrics and humidity grades.
Smart diagnostics on display.

A GUARANTEED QUALITY CHOICE

hygienic surface

3 YEAR WARRANTY

CHROMED CYLINDER

HYGIENE AND LONG-TERM SAVING WITH THE WAX-FREE ANTI-CORROSION CHROME COATING

Linen destined to come in contact with food or human skin should not be contaminated by oxidation products that inevitably form on the surface of a polished cylinder. Opting for a chromed cylinder is almost a must in a modern world. And advantages are numerous:

MAXIMUM HYGIENE

Laboratory tests have demonstrated that chromed surfaces are ideal to grant the maximum hygiene, and new research proved they grant an even better resistance to bacterial growth than stainless steel.

LESS MAINTENANCE

Chromed cylinder reduces ordinary maintenance costs: it is no more necessary to apply wax daily or weekly.
Preventive maintenance costs are completely cut: no waxing is required during seasonal shutdowns of the laundry, no periodical exhaust motors and piping cleaning from wax residuals needed.

BETTER IRONING QUALITY AND LONGER LASTING

Ironing quality improves thanks to the smoother cylinder surface guaranteed by the chrome coating.
Output remains constant over the years, thanks to belts maintaining their transpiration capacity: wax makes them impermeable, indeed. Moreover, lifespan of the belts and of the pressure roller covering considerably extends thanks to being submitted to less frictions.

ALL THE FEATURES YOU NEED FOR EFFICIENCY & PERFORMANCE

- High-Quality Polished Cylinder
- Gemini Temperature Sensors
- Smart Foot Pedal for G.35 and G.50
- Frequency Controlled Speed
- Maintenance-Free Belts Draft Roller
- Feeding Belts
- 3 Years Warranty on Heating Elements
- High-Efficiency Venturi Burner
- Available Heating Types: Electric, Gas, Steam
- Option: Anti-Corrosion Chrome Treatment
- Option: Reversing Cylinder
- Option: High Speed Version

		G 14.25	G 18.35	G 21.35	G 26.35	G 32.35
	Cylinder dimensions	1480 x Ø270 mm	1800 x Ø320 mm	2100 x Ø320 mm	2580 x Ø320 mm	3200 x Ø320 mm
	Supply tension* Electric Gas/Steam	 V.400/3N/50Hz V.230/1N/50Hz	 V.400/3N/50Hz V.230/1N/50Hz	 V.400/3N/50Hz V.230/1N/50Hz	 V.400/3N/50Hz V.230/1N/50Hz	 V.400/3N/50Hz V.230/1N/50Hz
ELECTRIC	Heating power	13,8 kW	24,3 kW	27 kW	34,2 kW	39,6 kW
GAS	Thermal power	13,6 kW	25,6 kW	27 kW	33,5 kW	47,25 kW
	Gas consumption Nat. gas LPG	 1,44 m³/h 1,05 kg/h	 2,71 m³/h 2,02 kg/h	 2,82 m³/h 2,20 kg/h	 3,53 m³/h 2,5 kg/h	 5 m³/h 3,7 kg/h
STEAM	Average consumption	n/a	22 kg/h	26 kg/h	32 kg/h	40 kg/h
	Motor power Electric/Steam Gas	 0,27 kW 0,32 kW	 1 kW 1,2 kW	 1 kW 1,2 kW	 1 kW 1,2 kW	 1 kW 1,2 kW
	Absorption (Amps) Electric Gas/Steam	 V.400/3: 21A V.230/1: 2,2A	 V.400/3: 37A V.230/1: 5A	 V.400/3: 41A V.230/1: 5A	 V.400/3: 50,5A V.230/1: 5A	 V.400/3: 59A V.230/1: 5A
	Ironing speed, variable	1,6 ÷ 5 m/min	1,6 ÷ 5 m/min	1,6 ÷ 5 m/min	1,6 ÷ 5 m/min	1,6 ÷ 5 m/min
	Steam extraction Fumes extraction	280 m³/h 100 m³/h	280 m³/h 140 m³/h	280 m³/h 140 m³/h	280 m³/h 140 m³/h	405 m³/h 140 m³/h
	Hourly production (recommended moisture 50%)	25 kg	50 kg	56 kg	75 kg	80 kg
	Ironer dimensions, (wxdxh)	2010x510x1080 mm	2340x550x1100 mm	2740x550x1100mm	3140x580x1150 mm	3740x585x1140 mm
	Packing dimensions, crated (wxdxh)	2130x690x1300 mm	2490x730x1560 mm	2890x730x1560 mm	3290x730x1560 mm	3850x730x1560 mm
	Weight, gross/net	360/310 kg	540/490 kg	602/548 kg	700/635 kg	780/715 kg

* Different voltages than indicated available on option, please contact our sales offices.

MODELS & TECHNICAL DATA

		G 21.50	G 26.50	G 32.50
	Cylinder dimensions	2100 x Ø500 mm	2580 x Ø500 mm	3200 x Ø500 mm
	Supply tension*	V.400/3N/50Hz	V.400/3N/50Hz	V.400/3N/50Hz
ELECTRIC	Heating power	45 kW	57 kW	66 kW
GAS	Thermal power	54 kW	67 kW	95,2 kW
	Gas consumption Nat. gas LPG	 5,7 m³/h 4,3 kg/h	 7 m³/h 5,3 kg/h	 10 m³/h 7,5 kg/h
STEAM	Average consumption	50 kg/h	70 kg/h	90 kg/h
	Motor power Electric/Steam Gas	 1,6 kW 2,7 kW	 1,6 kW 2,7 kW	 1,6 kW 2,7 kW
	Absorption (Amps) Electric Gas/Steam	 69A 5A	 85A 5A	 98A 5A
	Ironing speed, variable	1,6 ÷ 8 m/min	1,6 ÷ 8 m/min	1,6 ÷ 8 m/min
	Steam extraction Fumes extraction	740 m³/h 1200 m³/h	740 m³/h 1200 m³/h	740 m³/h 1200 m³/h
	Hourly production (recommended moisture 50%)	75 kg/h el 85 kg/h gas 95 kg/h steam @4bar	95 kg/h el 110 kg/h gas 115 kg/h steam @4bar	120 kg/h el 135 kg/h gas 145 kg/h steam @4bar
	Ironer dimensions (wxdxh)	2880x750x1290 mm	3280x750x1290 mm	3880x750x1290 mm
	Packing dimensions, crated (wxdxh)	2990x920x1600 mm	3390x920x1600 mm	4190x920x1600 mm
	Weight, gross/net	1288/1200 kg	1413/1320 kg	1800/1700 kg

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Characteristics and data are not binding and subject to change without notice.

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WOULD YOU LIKE
TO DISCOVER MORE?
GET IN TOUCH WITH A GMP PARTNER!

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